

PARTS LIST		SUBMERSIBLE CUTTER PUMP				8/5/2016
ITEM	PART No.	DESCRIPTION	QTY	SIZE	MATERIAL	NOTES
1	003-190-10	Gland	1		SUS316	
2	001-471-12	Cabtyre Cable Set (32') 60Hz USA	1	VCT3Cx2mm2	LB	
3	140-427-17	Hex.Bolt (w/Plain Washer)	2	M5x15	SUS304	
4	072-120-26	Eye Bolt	2	M6	SUS304	
5	140-022-18	Hex.Bolt	4	M5x25	SUS304	
6	121-252-10	Packing	1	d127.3xd144.8x3.5t	NBR	*
7	051-156-13	Motor Head Cover	1		FC	
8	009-001-06	Earth Terminal	1Set	1.25mm2x80L		
9	143-085-21	Pan Screw (w/Spring Washer)	1	M4x6	SWRM	
10	143-085-21	Pan Screw (w/Spring Washer)	2	M4x6	SWRM	
11	127-000-33	Capacitor Fixing Plate	1		SPC	
12	076-000-11	Capacitor	1	240MF-125VAC(L=80)	(T)	
13	121-268-19	Rubber Sheet	1	35x50x3t	Rubber	
14	078-000-01	Centrifugal Switch Cover	1		SPC	
15	143-086-22	Pan Screw (w/Spring Washer)	2	M4x8	SWRM	
16	145-002-17	Snap Retainer	1	d10	SK5	
17	077-110-15	Centrifugal Switch	1Set	MS-5-2T		
18	143-086-22	Pan Screw (w/Spring Washer)	2	M4x8	SWRM	
19	142-207-15	Finger Spring	1	d10.5	SK5	
20	143-076-29	Pan Screw (w/Spring Washer)	2	M3x6	SWRM	
21	143-126-38	Pan Screw (w/Spring Washer/Plain Washer)	2	M4x12	SWRM	
22	053-263-10	Motor Protector 220V-60Hz	1	KA112-BATL09	(H)	
23	016-100-13	Lead Wire Protection Bush	2	S-400(E)	NBR	
24	050-273-14	Motor Bracket	1		FC	
25	142-194-18	Wave Washer	1	6203	SK5	
26	052-102-17	Bearing	1	6203ZC3		
27	061-152-10	Bearing Collar	1	d17.1xd23x1.6t	SPC	
28	055-002-25	Rotor	1Set	w/Bearing		
29	147-115-10	Impeller Key	1	5x5x15.5L	SUS403	
30	061-158-16	Bearing Collar	1	d20.1xd28x1.6t	SPC	
31	056-007-03	Stator 220V-50/60Hz	1Set			
32	064-320-10	Motor Frame	1		FC	
33	122-134-18	O-Ring	1	G-115(114.4xd3.1)	NBR	*
34	122-128-19	O-Ring	1	G-85(84.4xd3.1)	NBR	*
35	052-107-12	Bearing	1	6304ZC3		
36	140-000-23	Hex.Bolt (w/Spring Washer)	2	M5x10	SWRM	
37	062-187-17	Bearing Fixing Washer	2	d5.5xd18x2.3t	SPC	
38	060-261-10	Bearing Housing	1		FC	
39	140-056-11	Hex.Bolt	3	M8x30	SUS304	

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40	140-021-17	Hex.Bolt	4	M5x20	SUS304	
41	025-252-19	Mechanical Seal	1	H-20A	SiC+CCBN	
42	143-070-23	Pan Screw	2	M5x6	SWRM	
43	030-144-13	Oil Lifter	1	H-20(A)(T)	Resin	
44	030-153-15	Seal Stopper	1	H-20(A)	SPCC	
45	143-070-10	Pan Screw	2	M5x6	SWRM	
46	122-072-17	O-Ring	1	P-140(139.6xd5.7)	NBR	*
47	035-112-17	Oil Plug	1	M8x12	SUS304	
48	121-248-13	Packing	1	d8.2xd13.5x2t	PE	*
49	020-610-14	Pump Casing	1	8-BEH2	FC	
50	046-107-13	Air Release Valve	1	PT-1/2	Nylon	
51	026-107-11	Oil Seal	1	TC-32488	NBR	
52	040-104-25	Impeller Shim		d18.2xd29x0.3t	SUS304	
53	021-732-16	Impeller (50Hz)	1	50C2.75S-52	FC	
53	021-733-17	Impeller (60Hz)	1	50C2.75S-62	FC	
54	142-165-10	Spring Washer	1	M12	SUS304	
55	141-118-15	Hex.Cap Nut	1	M12(H=15.5)	SUS304	
56	120-145-16	Packing (S.Cover)		d112xd129x0.3t	PE	
57	022-570-17	Suction Cover	1	8-CE2	FCD	
58	140-475-10	Hex.Bolt (w/Spring Washer)	3	M8x16	SUS304	
59	023-001-25	Strainer Stand	1	No.1(8-BE2/CE2)	FC	
60	140-476-11	Hex.Bolt (w/Spring Washer)	3	M8x25	SUS304	
61	048-104-16	Screwed Flange	1	50mm(P.C.140)	FC	
61	048-105-17	Screwed Flange	1	65mm(P.C.140)	FC	
62	140-099-16	Hex.Bolt	2	M12x40	SUS304	
63	121-137-18	Packing	1	MBT(P.C.140)	NBR	*
64	037-117-18	Discharge Bend	1	50mm(122-16)	FC	
65	140-077-18	Hex.Bolt	4	M10x32(B=14)	SUS410	
66	121-142-16	Packing	1	90mm2(P.C.98)	NBR	*
		<b>Packing O-Ring Set</b>				
	173-370-16	Packing O-Ring Set	1Set	(Marked by *)		
6	121-252-10	Packing (Head Cover/M.Frame)	1	d127.3xd144.8x3.5t	NBR	*
33	122-134-18	O-Ring (M.Frame/Brg.Housing)	1	G-115(114.4xd3.1)	NBR	*
34	122-128-19	O-Ring (M.Frame/Brg.Housing)	1	G-85(84.4xd3.1)	NBR	*
46	122-072-17	O-Ring (Brg.Housing/P.Casing)	1	P-140(139.6xd5.7)	NBR	*
48	121-248-13	Packing (Oil Plug)	1	d8.2xd13.5x2t	PE	*
63	121-137-18	Packing (Screwed Flange)	1	MBT(P.C.140)	NBR	*
66	121-142-16	Packing (Discharge Bend)	1	90mm2(P.C.98)	NBR	*
		Lubricant		Turbine Oil VG32 590ml		

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## EXPLODED VIEW

50C2.75S 52/62

